

Part #10314-CS

**DESCRIPTION:** RhinoPak™ 55D-PP is a two-component, rapid curing, elastomeric polyurea lining system. RhinoPak™ 55D-PP is a 1:1 ratio designed to be sprayed with high pressure plural component spray equipment. The protective lining system is packaged in a dual 750 ml cartridge for use with the lightweight, portable RhinoPro™ Cartridge Gun. The disposable, quick-load cartridges are great for small jobs, hard to reach places and repairs. Lining thickness varies based on application, typically minimum of 30 mils up to unlimited thickness.

**TYPICAL USES:**

- Excellent wetting properties for geotextile fabric
- Excellent industrial lining for tough application spray conditions such as:
  - Outdoor application sites where water, humidity or low temperature conditions exist and are tough to eliminate
  - Floor and wall protection in industries such as food processing, food storage, veterinary, production area and laboratories
  - Secondary containment as a monolithic, impermeable lining for industrial plant, agriculture, and petrochemical applications
- Spray-on application creates a monolithic, seamless lining that conforms to any shape and size
- Can withstand vehicle forklift traffic and heavy loads with proper thickness build
- Elastomeric properties allow for application to surfaces subject to: vibration, expansion, contraction, movement, flexing, abrasion and impact.

**FEATURES & BENEFITS:**

- Robust application window with ability to spray at low temperatures and high humidity
- High physical properties including tensile, tear, and elongation properties
- Excellent leveling properties
- Excellent abrasion and impact resistance
- Excellent chemical resistance and corrosion resistance
- Reduces noise from vibration and impact
- Bonds to virtually all substrates of any dimension, including metals, woods, concrete, fiberglass and geotextiles
- Stable from -40° to 230° F (-40° to 110° C)
- 100% solids, zero VOCs, no solvents

<b>CHEMICAL PROPERTIES:</b>	<b>Test</b>	<b>Isocyanate</b>	<b>Resin</b>
Specific Gravity (grams/cc)	ASTM D-792	1.14	1.02
Viscosity, cps		675 – 775	1050 – 1250
Solids by Volume/Weight		100%	100%
Volatile Organic Compounds		0 lbs/gal	0 lbs/gal
Mix Ratio, parts per volume		1	1
Mix Ratio, parts per weight		109	100
Gel Time, seconds		9 – 12	
Tack Free, seconds		55 – 65	
Recoat, max		≤4 hrs	
95 – 99% Cure Time		24 hrs	
Theoretical Coverage		1600 sqft @ 1 mil	
Odor		mild	amine
Freezing Point		40°F (4.4°C)	n/a
Color		amber/brown	straw
Shelf Life - Unopened Containers		12 months	12 months

\*Properties were tested at 77°F (25°C).

<b>TYPICAL PHYSICAL PROPERTIES:</b>	<b>Test</b>	<b>Result</b>
Hardness (Shore D)	ASTM D-2240	50±5
Tensile Strength (psi)**	ASTM D-412	2000 – 2400 (13.8 – 16.5 MPa)
Tear Resistance (pli)** Die C	ASTM D-624	400 – 500 (70.1 – 87.6 KN/m)
Elongation (%)**	ASTM D-412	<100
Impact Resistance (in/lbs)	ASTM D-256	160 (28.0 KN/m)
Density (lb/ft <sup>3</sup> )	ASTM D-1622	69 – 70 (1104 – 1120 Kg/m <sup>3</sup> )
Compressive Strength (psi)	ASTM D-695	800 (5.5 MPa)

**RhinoPak™ 55D-PP** (continued):

Taber Abrasion Resistance (mg of loss/1000 cycles) CS17 Wheel; 1000 grams weight	ASTM D-4060	11	
Mandrel Bend, 180°, 1 inch mandrel		ASTM D-522	Pass
Coefficient of Friction on Steel:	-Static	ASTM D-1894	.7
	-Kinetic	ASTM D-1894	.5
Water Vapor Transmission:	-Rate of Transmission (grains/hr/sqft)	ASTM E-96	0.53 (0.35 metric perm)
	-Permeance (perm, in - lb)	ASTM E-96	1.63 (1.03 metric perm)
Water Absorption (%)	ASTM D-570	≤1	
Glass Transition - Tg (°C)	ASTM D-7028	-40°F (-40°C)	
Dielectric Strength (volts/mil)	ASTM D-149	300	
Volume Resistancy (ohm/inches)	ASTM D-257	6 X 10 (12)	
Dielectric Constant (MHz)	ASTM D-150	5.4	
Dissipation Factor (MHz)	ASTM D-150	0.058	
Cathodic Disbonding	ASTM G-8	Pass	

\*Properties were tested at 77°F (25°C).

**PROCESSING CHARACTERISTICS:**

Equipment Used	Process Temperature
Dual Cartridge with static mix tube, air atomization and dry air	80° – 100°F (27° – 38°C) on cartridge

**DRY FILM THICKNESS:** Varies based on application, typically a minimum of 1/16" (62.5 mil; 1.5mm) up to unlimited thickness

**NOT RECOMMENDED FOR:** Application to high density polyethylene or thermo plastics

**SURFACE PREPARATION:** Before applying RhinoPak™ 55D-PP, the surface should be prepared properly following recommended Rhino Linings® procedures. The substrate should be clean, dry and free of oil, dirt or other contaminants. It is ideal to roughen the surface to create a profile to bond to. Depending on the application, the use of the appropriate Rhino Linings® primer may be required for best results.

**APPLICATION INSTRUCTIONS:** Please refer to the RhinoPro™ Cartridge Gun manual for complete instructions on using these cartridges. The RhinoPak™ must be shaken in the RhinoPro™ Cartridge Shaker for 4 to 5 minutes prior to spraying. This procedure ensures proper distribution of pigment and other components. RhinoPak™ 55D-PP cartridge chemical temperature must be between 80°F and 100°F (27° – 38°C) when sprayed.

**CHEMICAL RESISTANCE:** RhinoPak™ 55D-PP provides good resistance to many commercial and industrial chemicals such as acids, alkalis, oils and cleaning chemicals. For specific applications and information, please consult a Rhino Linings® representative.

**SUBSTRATES:** Metals, wood, concrete, fiberglass and geotextile

**COLOR OPTIONS:** Standard color - black

**HOW SUPPLIED:** RhinoPak™ 55D-PP packaged in a dual 750 ml cartridge set – Part # 10314-CS

**STORAGE:** Cartridges should be stored at 60 – 90°F in a dry condition in their original packaging. If RhinoPak™ cartridge has been stored longer than 1 week, shake cartridge to ensure proper distribution of chemicals and pigment.

**SAFETY PRECAUTIONS: Health Considerations: Consult the Rhino Linings® Safety Data Sheets (SDS)**

Chemical systems require the use of proper safety equipment and procedures. Please follow the Rhino Linings® product SDS and Safety Manual for detailed information and handling guidelines. **For Your Protection:** The information and recommendations in this publication are, to the best of our knowledge, reliable. Suggestions made concerning the products and their uses, applications, storage and handling are only the opinion of Rhino Linings Corporation. Users should conduct their own tests to determine the suitability of these products for their own particular purposes and of the storage and handling methods herein suggested. The toxicity and risk characteristics of products made by Rhino Linings Corporation will necessarily differ from the toxicity and risk characteristics developed when such products are used with other materials during a manufacturing process. The resulting risk characteristics should be determined and made known to ultimate end-users and processors. Because of numerous factors affecting results, **Rhino Linings Corporation makes no warranty of any kind, express or implied**, other than that the material conforms to its applicable current Standard Specifications. Rhino Linings Corporation hereby disclaims any and all other warranties, including but not limited to those of merchantability or fitness for a particular purpose. No statements made herein may be construed as a representation or warranty. The liability of Rhino Linings Corporation for any claims arising from or sounding in breach of warranty, negligence, strict liability, or otherwise shall be limited to the purchase price of the material.

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